



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-23

Job Sheet 180195



Part No: RBE703A94-1130-01-23

Job Qty: 5 ea

Part Name: Deflection Clip Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 8/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/6/18	8/6/18	0.00	0.00	Start Up Small Fab-2		MLU
110	Small Fab	5 pcs	8/6/18	8/6/18	0.00	5.00	Small Fab-3		MLU DAS 38
120	QC	5 pcs	8/6/18	8/6/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/6/18	8/6/18	0.00	0.00	Packaging3-1		MLU 9-89
140	QC21-SA	5 Ea	8/6/18	8/6/18	0.00	0.00	QC21		MLU 9-89

Part Op 110 - 1-Assemble as per DWG. Sheet 9. 2-Apply Loctite to mating surfaces of item -33 and -27 -Loctite 263
Descriptions: B M138904 Exp.: 4/20 ***Item -33 should not protrude past the surface of item -27***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A214	Pan Head Machine Screw M4 x 0.7mm x 12mm	810 Ea (2 ea)	90-Start up Operation	FM138414-6
91595A155	Dowel Pin 4mm x 12mm	810 Ea (2 ea)	90-Start up Operation	5091269
98296A882	Slotted Spring Pin Ø1/8" X 7/8"	48 Ea (1 ea)	90-Start up Operation	FM138414-34
98338A022	Cotter Pin Ø3/64" X 1/2"	810 Ea (2 ea)	90-Start up Operation	FM138414-35
RBE703A94-1130-01-25	Tab Adjuster Handle	4 5 Ea (1 ea)	90-Start up Operation	5077389
RBE703A94-1130-01-27	Tab Adjuster Body	4 5 Ea (1 ea)	90-Start up Operation	5081353
RBE703A94-1130-01-29	Tab Adjuster Clamp	4 5 Ea (1 ea)	90-Start up Operation	5081635
RBE703A94-1130-01-31	Tab Adjuster Gauge Plate	4 5 Ea (1 ea)	90-Start up Operation	5091669
RBE703A94-1130-01-33	Adjuster	8 10 Ea (2 ea)	90-Start up Operation	5084675
6NF45/A	Knurled Nut	8 10 Ea (2 ea)	90-Start up Operation	5093862

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	6NF45/A	10	16	0
	90353A214	10	86	0
	91595A155	10	36	0
	98296A882	5	243	0
	98338A022	10	86	0
	RBE703A94-1130-01-25	5	12	0
	RBE703A94-1130-01-27	5	12	0
	RBE703A94-1130-01-29	5	12	0
	RBE703A94-1130-01-31	5	12	0
	RBE703A94-1130-01-33	10	29	0



Container No: S108681



Part: RBE703A94-1130-01-23

Job No: 180195

Serial No/Batch: S108681

Revision: k

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/10/18

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35 F

Part Specifications

Specifications could not be found.

Plex 6/29/18 3:45 PM dart.logan.david